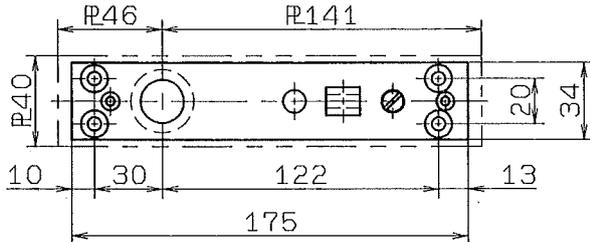
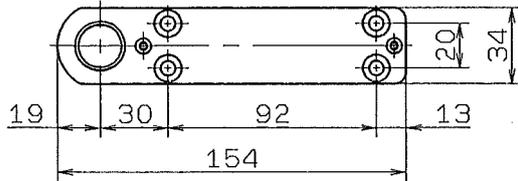


RYOBI FLOOR HINGES INSTALLATION GUIDE

Top pivot(upper frame side)



Top pivot(door side)



OPENING SYSTEM OF DOOR

MODEL NUMBER

FITTING SIZE

WIDTH X HEIGHT WEIGHT

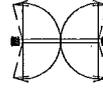
DOUBLE ACTION CENTER HUNG DOORS

204K

NON-HOLD

1050X2400 (mm)

185 (kg)

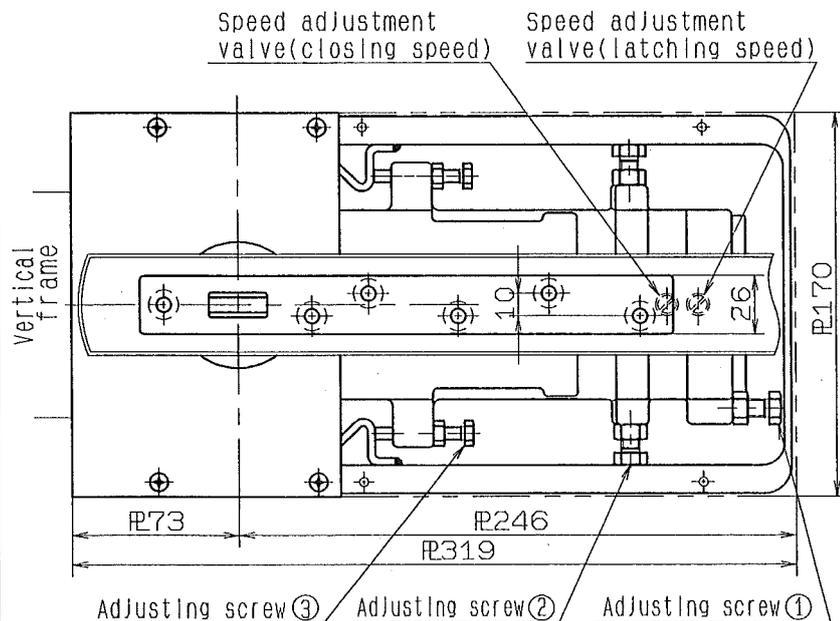
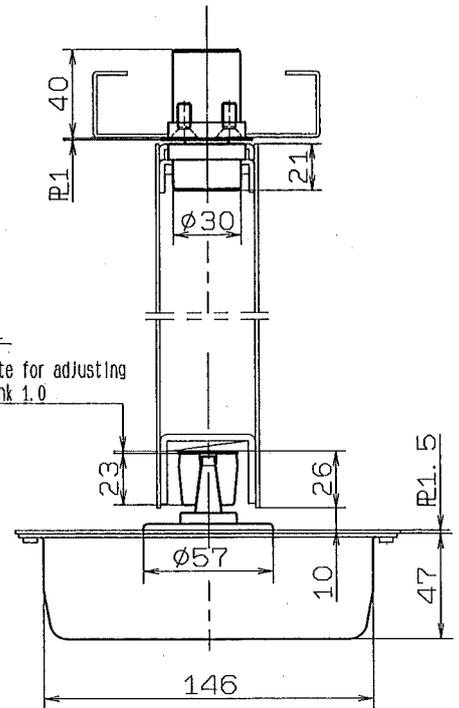
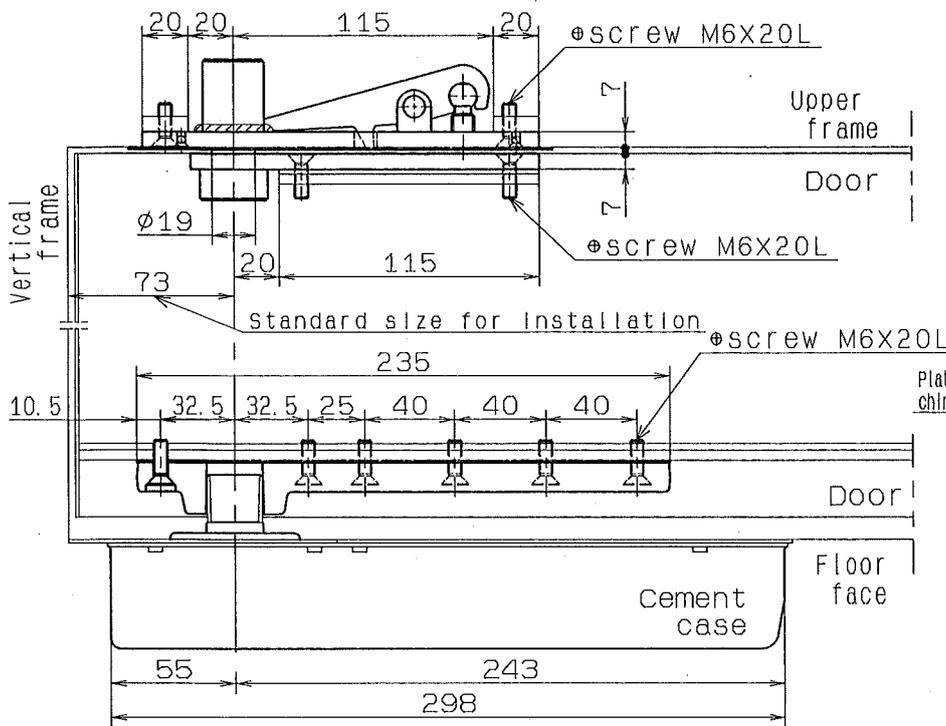
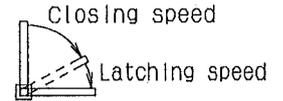


MAXIMUM OPENING ANGLE 108°
HOLD OPEN ANGLE 90°

S204K

90° HOLD

Notes: Dimension is indicated by m/m unit



ADJUSTMENT OF DOOR POSITION AND DOOR CLOSING SPEED.

Adjustment is made by taking off floor plate (backside)

1. Adjusting screws (①②③) are loosened.
2. Adjustment of space between door and vertical frame is made by adjusting screws (①③) and tightening lock-nuts of adjusting screws (①③).
3. Adjustment of closing position of door is made by adjusting screw ② after loosening adjusting screw ③.
4. Adjusting screw ③ and its lock-nut are tightened.
5. Adjusting screw ② and its lock-nut are tightened.
6. Adjustment for both closing speed and latching speed is made by turning valves clockwise for slower speed and turning unclockwise for faster speed.